



Dart Hawkesbury
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D3914-041
Job Sheet 168128



Part No: D3914-041

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Large Fab2		17-11-29
100	Large Fab	1 pcs	12/21/17	12/21/17	0.00	6.67	Large Fab 1		17-12-04
110	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC9		17-12-04
120	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC5		17-12-11
130	Powdercoat	1 pcs	12/21/17	12/21/17	0.00	0.40	Powdercoat4		17-12-11
135	QC	1 pcs	12/21/17	12/21/17	0.00	0.00	QC3		17-12-14
140	HandFinish	1 pcs	12/22/17	12/22/17	0.00	0.80	HandFinish3		17-12-14
150	QC	1 pcs	12/22/17	12/22/17	0.00	0.00	QC3		17-12-14
160	Packaging	1 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3		17-12-14
170	QC21-SA	1 Ea	12/22/17	12/22/17	0.00	0.00	QC21		DEC 14 2017

Part Op 100 - 1- assemble ribs , weld as per dwg D3914 using DT9607A 2- weld hinge (3) and Mounting brackets as per dwg
Descriptions: D3914 ***Visual inspect before welding mesh*** 3- tack weld mesh on basket as per dwg D3914 ***Cut out mesh where
label plate goes in center off basket lid as per dwg D4020-5. Make sure to place mesh correctly on lid, check with label
plate before tacking mesh***
130 - *** mask sides of hinge prior to powdercoat***
140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask
label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

M 135400. START: 10:40 017: 320 FINISH: 11:10.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2581 5005042	2	107	0	0
	D3914-1 5004269	2	18	0	0
	D3914-7 5010143	2	14	0	0
	D4016-3 5010799	3	8	0	0
	D4018-5 5007518	9	72	0	0
	D4020-5 5018374	1	6	0	0
	D4021-3 5007083	1	15	0	0
	D4035-043 5010320	2	12	0	0
140-HandFinish	D2728-3	1	0	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			

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S015327

Long Basket Lid Assembly (350)

PART NO: D3914-041

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 11/29/17
Job No: 168128

QTY Effective :		MRB (QSI042) Approval
Disposition		Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

FAULT CATEGORY		
☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Set-up	☐ Folio/Program	☐ Outside Dimensions
☐ BOM/Route	☐ Grain	☐ Over/Under tolerance
☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect
☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Contamination	☐ Out of Sequence	☐ Part Moved
☐ Countersink	☐ Off-set	☐ Drawing
☐ Cut Too Short	☐ Mislabeled	☐ Finish
☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread
☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence